

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
19 May 2005 (19.05.2005)

PCT

(10) International Publication Number  
**WO 2005/044583 A2**

(51) International Patent Classification<sup>7</sup>: **B42D 15/00**

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(21) International Application Number:  
PCT/EP2004/012465

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(22) International Filing Date:  
4 November 2004 (04.11.2004)

(81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
03025531.9 7 November 2003 (07.11.2003) EP

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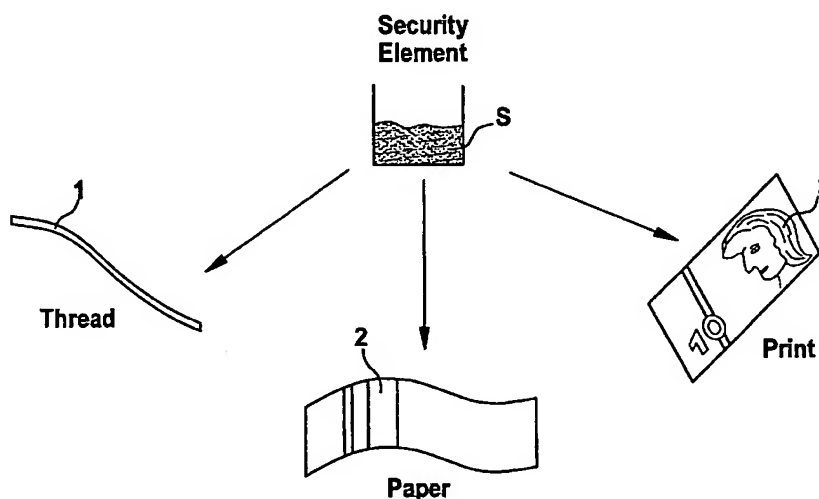
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(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: SECURITY DOCUMENT, METHOD FOR PRODUCING A SECURITY DOCUMENT AND THE USE OF A SECURITY ELEMENT



(57) Abstract: Security document, such as a banknote, a value paper, an identification document, an access card, a security label or packaging, comprising an imprint-able substrate, chosen from the group of papers, cardboards, textiles and polymer sheets, as a first constituting part, and at least a second constituting part, chosen from the group of printing inks, security threads, windows, fibers, planchettes, foils, and decals, wherein a same security element is contained at least a first time in or on one of its constituting parts, and at least a second time in or on another of its constituting parts. Method for producing a security document, characterized in that a same security element is applied at least a first time in a first step to one constituting part of said document, and at least a second time in a second step to another constituting part of said document.

WO 2005/044583 A2



**Published:**

— without international search report and to be republished  
upon receipt of that report

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